## Applications:

The I-SVO Series are fully synthetic lubricants for high performance in rotary screw air compressors and vacuum pumps. The I-SVO Series utilizes the latest technology available in combination with excellent lubricant additive systems to provide the performance of a synthetic at a less expensive cost. The I-SVO Series are made from a severely hydro-treated, hydro-cracked hydrocarbon base fluid.
I-SVO 32, I-SVO 46, and I-SVO 68 are designed for rotary screw compressors and yield a service life of 6,000 hours in rotary screw compressors at wide temperatures in good operating conditions.
I-SVO 100 is designed for reciprocating compressors.

## Typical Industrial Applications:

- Rotary Screw Compressors
- Rotary Vane Compressors
- Reciprocating Compressors
- Centrifugal Compressors
- Vacuum Pumps


## Performance Benefits:

- Compatibility with most synthetics including PAO's and esters
- Excellent rust protection
- Excellent demulsibility
- Easy conversion from PAO or mineral oils
- Superior wear protection

| TYPICAL PROPERTIES | TEST <br> METHOD | I-SVO <br> 32 | I-SVO <br> 46 | I-SVO | 68 |
| :--- | :---: | :---: | :---: | :---: | :---: |
| ISO Grade | ASTM D2422 | 32 | 46 | 68 | 100 |
| Viscosity @ $40^{\circ} \mathrm{C}, \mathrm{cSt}$ | ASTM D445 | 36.6 | 45.2 | 67 | 95.4 |
| Viscosity @ $100^{\circ} \mathrm{C}, \mathrm{cSt}$ | ASTM D445 | 6.5 | 7.5 | 9.9 | 12.4 |
| Viscosity Index | ASTM D2270 | 130 | 130 | 132 | 124 |
| Flash Point, ${ }^{\circ} \mathrm{C} /{ }^{\circ} \mathrm{F}$ | ASTM D92 | $240 / 464$ | $240 / 464$ | $240 / 464$ | $240 / 464$ |
| Pour Point, ${ }^{\circ} \mathrm{C} /{ }^{\circ} \mathrm{F}$ | ASTM D97 | $-42 /-44$ | $-39 /-38$ | $-33 /-27$ | $-31 /-23$ |
| Copper Corrosion | ASTM D130 | 1 a | 1 b | 1 b | 1 a |
| Foaming Sequences I, II, III | ASTM D892 | Nil | Nil | Nil | Nil |
| Specific Gravity | ASTM D1298 | 0.85 | 0.86 | 0.86 | 0.86 |

